

Handwritten: A1 Cancelled

plasma/Corona treatment was found not to provide adequate ink acceptance, with the result of deterioration and ink delamination from the polyester.

Replace the paragraph on page 5, lines 15-22 as follows:

Handwritten: Q2

-- A release coating is applied at 22 on a side of the first layer which is to face the removable portion of the second layer. The release coating is preferably applied by way of a solvent based silicone treatment or a UV based coated silicone treatment in order to render the first layer with a silicone coating in the order of 0.5 to 3.0 grams/m², to provide a tight release of between 17 grams force/50mm and 30 grams force/50mm. Such a release strength factor achieves a significant advantage in that inadvertent release of the second layer from the first layer during labeling is prevented whilst still allowing the sticker portion 8 to be relatively easily removed by a purchaser of the bottle. --

Replace the paragraph on page 8, lines 11-19 as follows:

-- A suitable varnish was formed utilizing the following components:

Handwritten: Q3, Q4, Sub B1

- LABELSTAR™ 2540 varnish 11132144 is a slip varnish (C.O.F.)
 - Modified STARPAC™ AS3 varnish 11006151. This was achieved by an addition of 1.2% of polefin wax to STARPAC™ AS3 varnish 11006151.
 - synthetic silicone alternate. 0.1%
 - glassene silicone alternate 0.99%
 - plasticiser agent 0.5%
 - polyester waxing agent 1.23% ± 0.3%